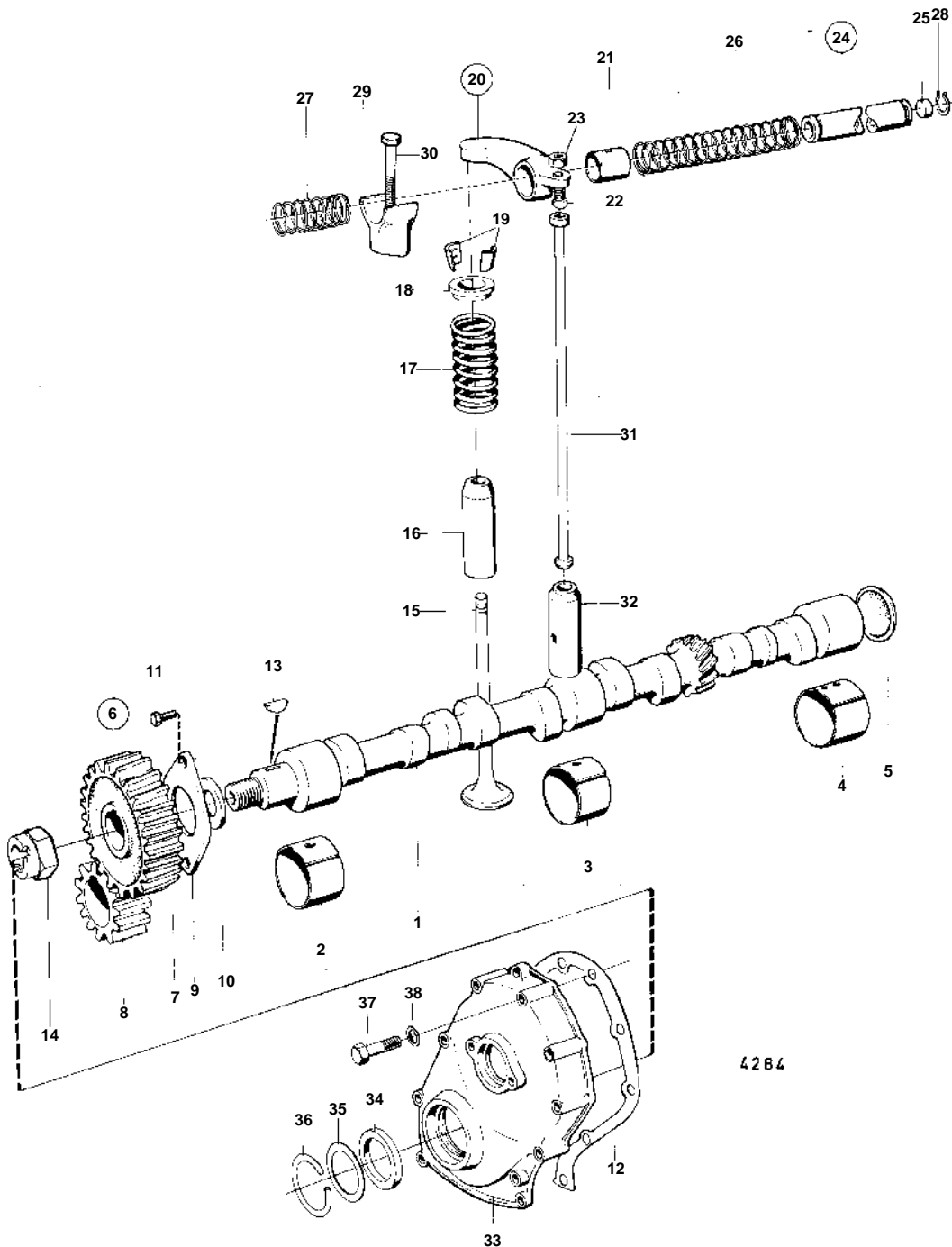


AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D



AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D

| REF | PART NO. | QTY | DESCRIPTION          | SEE SEC. | NOTES       |
|-----|----------|-----|----------------------|----------|-------------|
| 1   |          | 1   | Camshaft             |          |             |
| 2   |          | 1   | Bushing, BUSHING     |          |             |
|     |          |     |                      | 12743    |             |
| 3   |          | 1   | Bushing, BUSHING     | 12737    |             |
|     |          |     |                      | 12743    |             |
| 4   |          | 1   | Bushing, BUSHING     | 12737    |             |
|     |          |     |                      | 12743    |             |
| 5   |          | 1   | Expansion plug, PLUG | 12737    |             |
|     |          |     |                      | 12743    |             |
| 6   | 875375   | 1   | Set                  |          |             |
| 7   |          | 1   | · CAMSHAFT GEAR      |          |             |
| 8   |          | 1   | · CRANKSHAFT GEAR    |          |             |
| 9   |          | 1   | · THRUST FLANGE      |          |             |
| 10  |          | 1   | · Spacer ring        |          |             |
| 11  |          | 2   | · Hexagon screw      |          |             |
| 12  | 418620   | 1   | · Gasket             |          |             |
| 13  | 910118   | 1   | Woodruff key         |          |             |
| 14  |          | 1   | Nut                  |          |             |
| 15  | 419734   | 4   | Inlet valve          |          |             |
|     | 419735   | 4   | Exhaust valve        |          |             |
| 16  | 419652   | 4   | Valve guide, INTAKE  | 12771    |             |
|     |          |     |                      | 12772    |             |
|     | 419653   | 4   | Valve guide, EXHAUST | 12771    |             |
|     |          |     |                      | 12772    |             |
| 17  | 418737   | 8   | Valve spring         |          |             |
| 18  | 460181   | 8   | Washer               |          |             |
| 19  | 419643   | 16  | Valve collet         |          |             |
| 20  | 418298   | 4   | Rocker arm           |          | NO. 2-4-6-8 |
|     | 418301   | 4   | Rocker arm           |          | NO. 1-3-5-7 |
| 21  | 418297   | 8   | · Bushing            |          |             |
| 22  | 418286   | 8   | · Ball stud          |          |             |
| 23  | 921781   | 8   | · Hexagon nut        |          |             |
| 24  |          | 1   | Rocker arm shaft     |          |             |
| 25  | 955083   | 2   | · Cap plug           |          |             |
| 26  | 418426   | 3   | Compression spring   |          |             |
| 27  | 411140   | 2   | Valve spring         |          |             |
| 28  | 914456   | 2   | Snap ring            |          |             |
| 29  |          | 4   | Bearing bracket      |          |             |
| 30  | 191689   | 4   | Screw                |          |             |
| 31  | 418304   | 8   | Push rod             |          |             |
| 32  | 1218630  | 8   | Tappet               |          |             |
| 33  |          | 1   | Timing gear casing   |          |             |
| 34  |          | 1   | Felt ring            |          |             |
| 35  | 418626   | 1   | Retainer             |          |             |
| 36  |          | 1   | Lock ring            |          |             |
| 37  | 955514   | 2   | Hexagon screw        |          | L = 25 MM   |
|     | 940158   | 7   | Hexagon screw        |          | L = 45 MM   |
| 38  | 941906   | 9   | Spring washer        |          |             |